

**COPY**

1       --           7. A machine for crosscutting material webs, in particu-  
2 lar paper or cardboard webs, having a machine frame comprising a  
3 pair of side walls on each side of the machine, crosswise traverses  
4 transversely interconnecting the side walls, and two blade drums  
5 that are journaled at their axial ends in the side walls wherein  
6 the side walls of the machine frame are each formed of side parts,  
7 the side parts each having one longitudinal side formed unitarily  
8 by casting with at least one of the traverses.

1               8. The machine according to claim 7 wherein the machine  
2 frame is formed of two frame parts, each frame part being formed of  
3 two side parts joined by at least one traverse, and a separation  
4 line between two side parts extends on each longitudinal side  
5 through rotation axes of the blade drums.

1               9. The machine according to claim 8 wherein the machine  
2 frame is formed of a main frame part that has a step below a  
3 bearing of the drums and a secondary frame part set on this step.

1               10. The machine according to claim 7 wherein the side  
2 parts have cast bearing races for holding the bearings in which the  
3 blade drums are journaled.

1               11. The machine according claim 7 wherein a web feeder  
2 formed of two pinch rollers is positioned upstream in a web-travel  
3 direction from the blade drums in the machine frame.